



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2360
Job Sheet 167309



Part No: D2360

Job Qty: 1 ea

Part Name: Litter Tie Down Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/6/17

Created By: Linda Lacelle

Type: SOLD

Description:

Ship Via:

*D2360
DWG Rev. D / D2341 Rev. G*

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/4/17	11/4/17	0.00	0.00	Start Up Machining		
100	Bandsaw	1 pcs	11/4/17	11/4/17	0.00	0.03	Bandsaw1		<i>mm L 12/11/17</i>
110	CNC Vertical Machining	1 pcs	11/4/17	11/4/17	0.26	1.49	HAAS 1		<i>mm L 13/11/17</i>
120	QC	1 pcs	11/4/17	11/4/17	0.00	0.00	QC2		<i>mm L 17/11/17</i>
130	QC	1 pcs	11/4/17	11/4/17	0.00	0.00	QC8		<i>FK 17-11-17</i>
140	HandFinish	1 pcs	11/4/17	11/4/17	0.00	0.08	HandFinish1		<i>2017-11-06 JSL</i>
150	Powdercoat	1 pcs	11/4/17	11/4/17	0.00	0.06	Powdercoat1		<i>BR</i>
160	QC	1 pcs	11/4/17	11/4/17	0.00	0.00	QC3		<i>BR</i>
170	Small Fab	1 pcs	11/6/17	11/6/17	0.00	0.31	Small Fab		<i>BR</i>
180	QC	1 pcs	11/6/17	11/6/17	0.00	0.00	QC5		<i>BR</i>
190	Packaging	1 pcs	11/6/17	11/6/17	0.00	0.00	Packaging3		<i>BR</i>
200	QC21-SA	1 Ea	11/6/17	11/6/17	0.00	0.00	QC21		<i>BR</i>

Part Op 100 - Cut blanks: 12.65" Long

Descriptions: 110 - Machine as per Folio D2341 and Dwg D2341

150 - START TIME: *7:00*

170 - Assemble as per dwg D2360

cut. 3:00 FINISH 8:00 M 1380H.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D6201 <i>M161850-1.06</i>	1	7	0	0
170-Small Fab	AN526C1032R18 <i>F108079</i>	1	121	0	0
	D2002-015 <i>F164804</i>	2	9	0	0
	D2345 <i>3164951-286</i>	1	14	0	0
	D2366 <i>F162619</i>	2	18	0	0
	D2367 <i>F155485</i>	1	8	0	0
	D2372 <i>F162637</i>	2	47	0	0
	D2373 <i>F158069</i>	1	11	0	0
	D2444 <i>F162911</i>	1	4	0	0
	MS20470AD3-4 <i>F1136851-1</i>	1	7,337	0	0
	MS21042L3 <i>3006902</i>	3	1,253	0	0
	MS27039-1-13 <i>F125654</i>	1	165	0	0
	MS27039-1-15 <i>M136554-302</i>	2	532	0	0
	NAS1149D0332J <i>F1136643-158</i>	1	1,552	0	0
	NAS1149D0363J <i>F1137963-15</i>	2	839	0	0
	NAS679A3W <i>F12409</i>	1	153	0	0

Part Specifications

DART
AEROSPACE
S007097



Litter Tie Down Bracket

PART NO:
Revision:
Operation:
Quantity:
Change No:

D2360

Start up Operation
1

Mfg Date: 11/06/17
Job No: 167309

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Specifications could not be found.

